

**SARASOTA CONVENTION & VISITORS BUREAU**

**ADVISORY COMMITTEE APPLICATION  
for appointment from  
October 1, 2011 through September 30, 2012**

Name: \_\_\_\_\_

Organization/Business: \_\_\_\_\_

Address: \_\_\_\_\_

\_\_\_\_\_

Telephone: \_\_\_\_\_ Cell: \_\_\_\_\_

Email: \_\_\_\_\_

Committee requested:      Marketing \_\_\_\_\_      Public Relations \_\_\_\_\_  
   Sports Commission \_\_\_\_\_      Partnership Task Force \_\_\_\_\_

**Please provide a description of your background and qualifications to serve on this committee (or attach your résumé or CV). Note: current committee members do not need to submit a résumé or CV, but should note that they are currently serving on a committee.**

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After completing this application, please email this form to Janis Holland, [jholland@sarasotafl.org](mailto:jholland@sarasotafl.org), or fax to: 941-955-1929.

**APPLICATION DEADLINE – July 29, 2011**

**Note: To be eligible to serve, new committee appointees must attend orientation on October 18, 2011 at 4:00 PM, location TBD.**